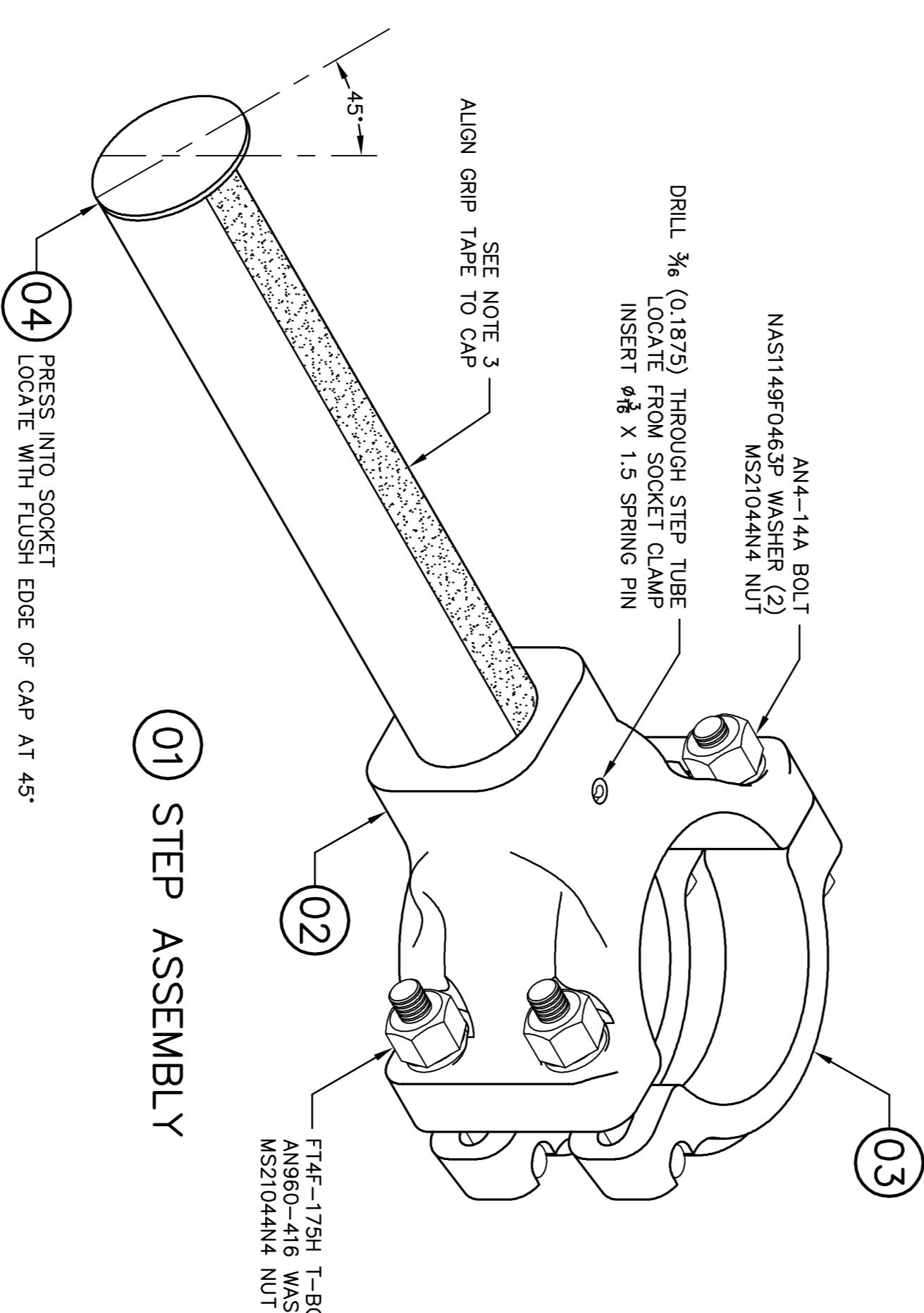
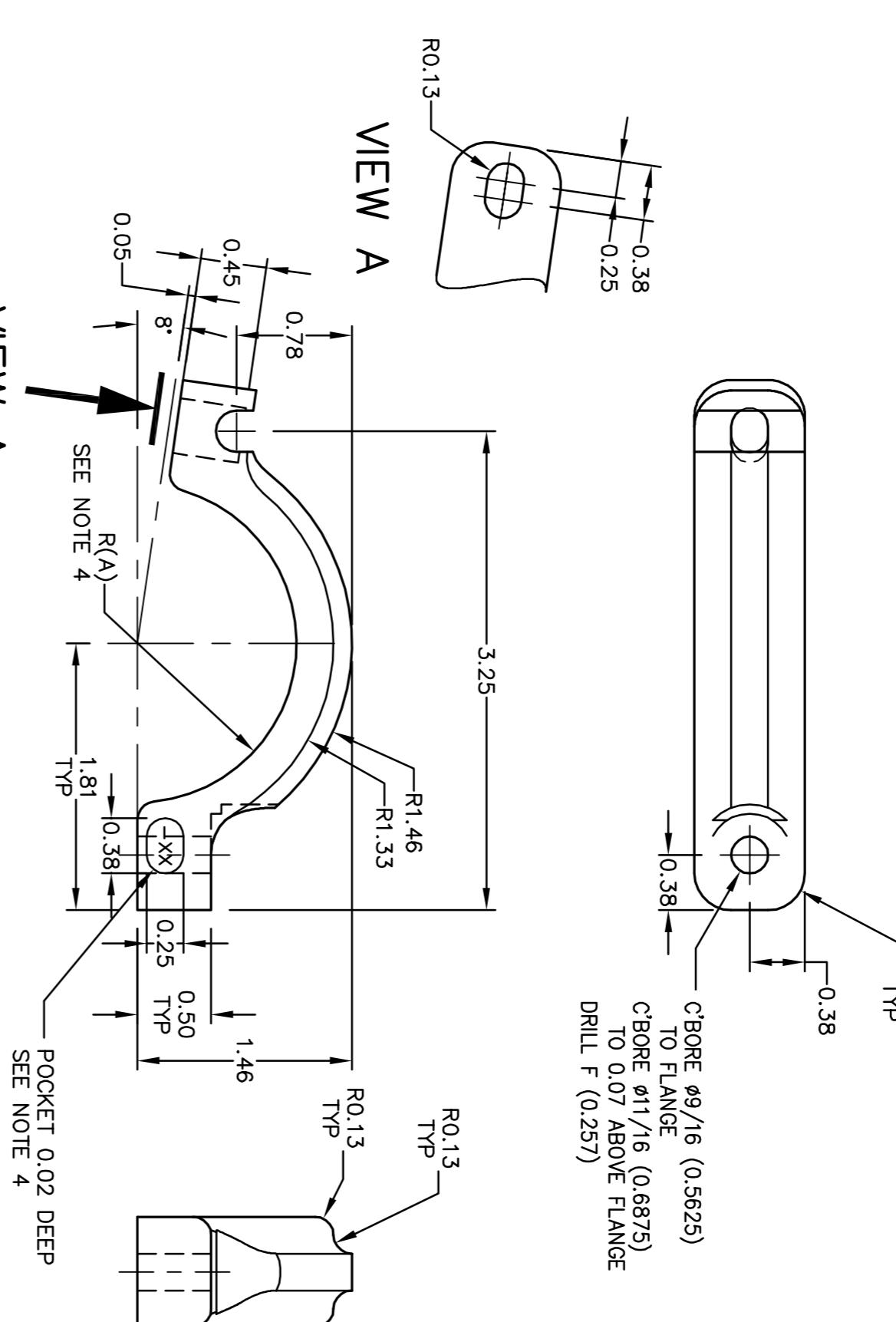


AERO DESIGN LTD.			
LIST OF MATERIALS		APPROVALS	
ITEM	DESCRIPTION	DATE	DRAWN:
1	Ø3/16 X 1.5	COMMERCIAL	ALT: MS16562-240
4	MS21044N4	NUT	JEFF CLARKE
6	NAS1149F0463P	WASHER	26 APR 2010
2	AN4-14A	BOLT	E. BURGOIN
2	FT4F-175H	T-BOLT	30 APR 2010
1	62340-06	CAP	
1	62340-05	TUBE	
1	62340-04	STEP TUBE	
1	62340-03-XX	CLAMP	
1	62340-02-XX	SOCKET CLAMP	
	62340-01-XX	STEP ASSEMBLY	
04	PART NO.	MATERIAL	
QTY	QTY	MATERIAL SPEC	
		STOCK SIZE	
X.XX	±0.010	±1/2°	
X.XX	±0.03		
X.X	±0.1		
SHEET 1 OF 1	DWG. SIZE	DWG. NO.	REV.
A1	62340	1	



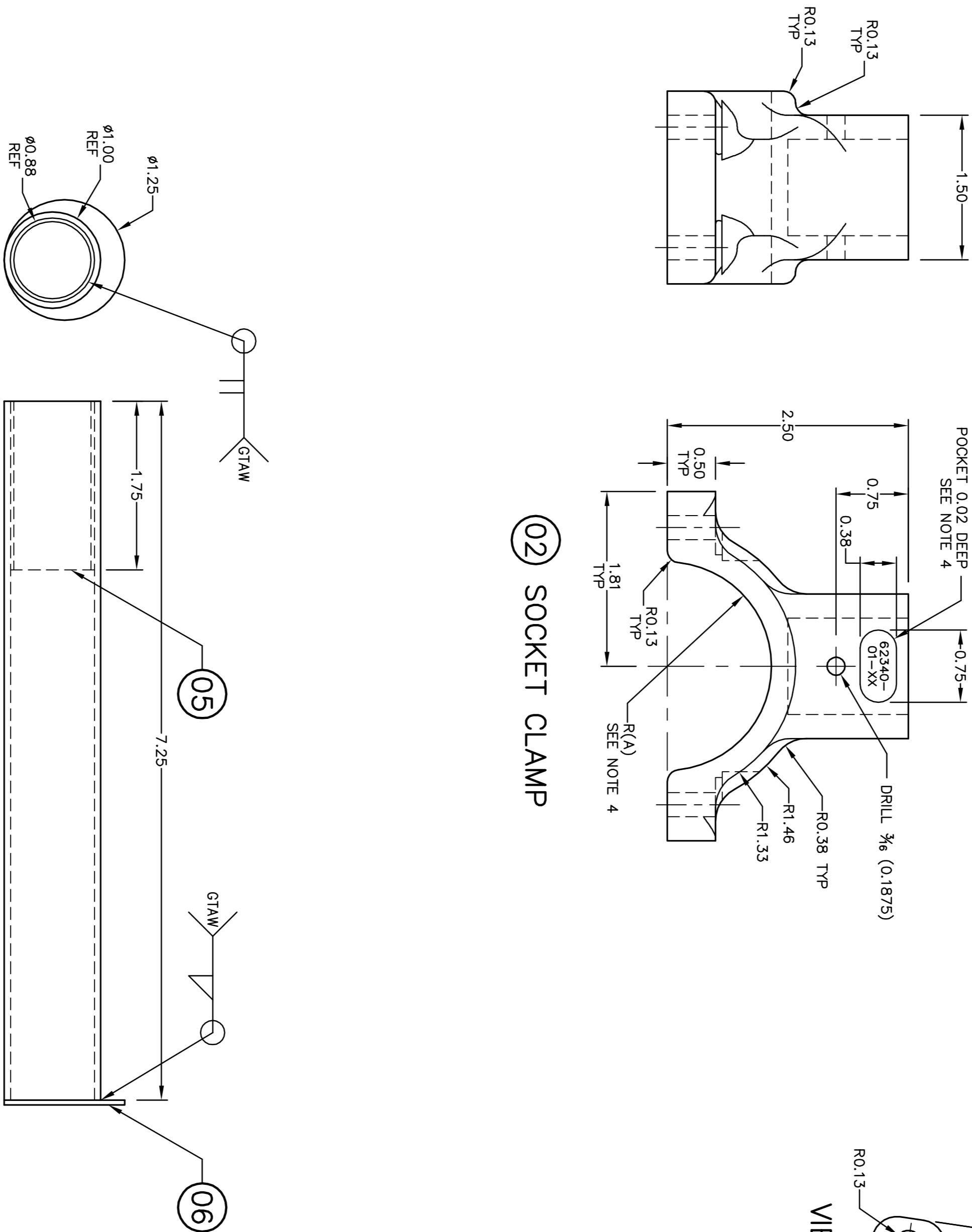
PRESS INTO SOCKET  
LOCATE WITH FLUSH EDGE OF CAP AT 4

03 CLAMP

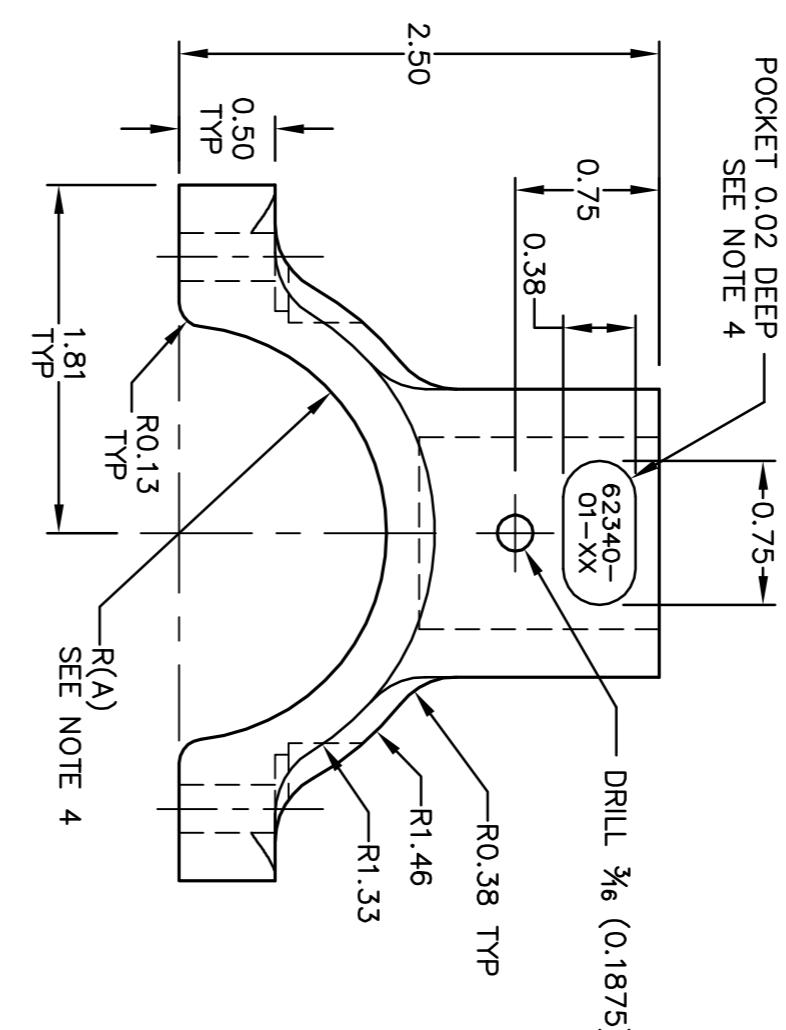


1

2. WELDING OF 304 STAINLESS STEEL TO BE COMPLETED BY GTAW METHOD TO AMS2685C.  
WELDING ROD SHALL CONFORM TO ER308L OR EQUIVALENT.
  3. THOROUGHLY DECREASE AND POWDER COAT AFTER ASSEMBLY OF STEP TUBE WITH SOCKET.  
ALTERNATE: THOROUGHLY CLEAN, EPOXY PRIME, AND PAINT AFTER ASSEMBLY OF STEP TUBE WITH SOCKET.  
APPLY STRIP OF 3M SAFETY-WALK GRIP TAPE OR EQUIVALENT ON TOP SURFACE OF TUBE, ALIGNED TO CAP.
  4. ENGRAVE TEXT 0.08 HIGH, 0.007 DEEP AS FOLLOWS:



**② SOCKET CLAMP**



## 04 STEP TUBE

